

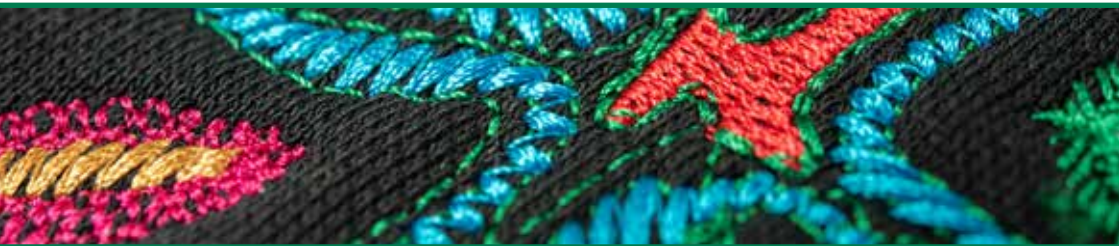
MADEIRA

VISCOSE EMBROIDERY THREADS

The classic among embroidery threads
Glossy – Soft – Durable



Premium viscose/rayon threads for industrial and commercial embroidery machines



The evergreen among embroidery threads impresses with outstanding running properties and an unmistakable look & feel. Universally applicable and made from high-quality, renewable raw materials, Madeira Classic is the right choice for all designs and fabrics.

- ⊙ Washable up to 95 °C
- ⊙ STANDARD 100 by OEKO-TEX®, product class I (suitable for babies/toddlers)
- ⊙ More than 400 durable and wash-resistant colours
- ⊙ Natural, unique shine and soft feel
- ⊙ Virtually no looping due to low tension when processing

TIP: High-quality viscose threads are ideally suited for fine and light fabrics. They put less strain on the material than polyester threads. They can be processed without distortion, making them a perfect match for modern and delicate textiles.



The right choice for designers and punchers

- ⦿ More than 400 colours (solid, shaded, multicolour) and numerous shades
- ⦿ Soft, low-twist thread with an open structure, for all designs and fabrics
- ⦿ Extraordinary effects in the light: depth, dimensionality, shading and intensity of brilliance can be altered by the direction and type of stitches
- ⦿ Madeira Classic threads are already preset in all common digitising programs
- ⦿ The coordinated range of colours and thicknesses guarantees the same feel and look across all colours and thicknesses
- ⦿ Embroidered elements appear in brilliant, long-lasting colours with a multifaceted sheen
- ⦿ Beautiful, soft embroidery designs even with a high number of stitches
- ⦿ Smooth and particularly pleasant on the skin

*With 25 gf tension on the lower thread.. For optimum results, we recommend testing and adapting each design to machine settings, fabric and design requirements.

The all-rounders for everyday use



CLASSIC 60



Art. Nr. 915
10 x 1,500 m
Art. Nr. 916
°10 x 5,000 m

black white



dtex 84 x 2
den 75 x 2



60/8 - 65/9



85 colours



Stitch density:
approx. 0.35 mm
**Recommended
thread tension:**
80–100 gf or cN*

CLASSIC 40

Art. Nr. 911
10 x 1,000 m
Art. Nr. 910
10 x 5,000 m

dtex 135 x 2
den 120 x 2

65/9 - 75/11

422 colours

Stitch density:
approx. 0.4 mm
**Recommended
thread tension:**
100–120 gf or cN*

100% viscose [filament] |

Our viscose threads offer great variety in four different yarn thicknesses, enabling maximum flexibility. Regardless of the fabric or design, Classic Viscose/Rayon provides coordinated colours, look and feel across all versions.

For example, a design made in 40 weight can be enhanced with details or lettering embroidered in matching colours with thinner 60 weight thread.



The specialists for creative volume effects



CLASSIC 30



Art. Nr. 914
10 x 25 g
Art. Nr. 921
10 x 3,000 m

black white



dtex 200 x 2
den 180 x 2



75/11



178 colours



Stitch density:
approx. 0.5 mm
**Recommended
thread tension:**
110–130 gf or cN*

CLASSIC 12

Art. Nr. 920
10 x 2,000 m

dtex 330 x 2
den 300 x 2

100/16

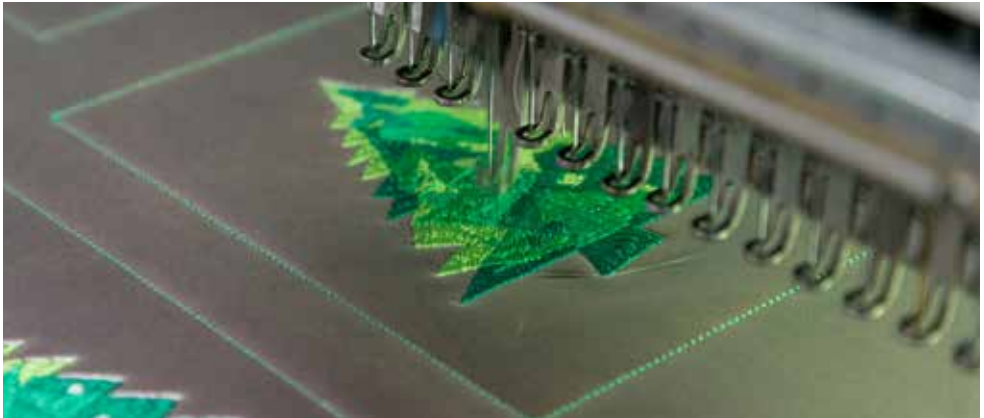
57 colours

Stitch density:
approx. 0.8 mm
**Recommended
thread tension:**
130–150 gf or cN*

100% viscose [filament] |

With the thread weights 12 and 30, we offer two exceptional variants. They are particularly suitable for larger embroideries, surfaces and brilliant volume effects, even without a 3D base. In addition, the thicker threads can be used for decorative seams, ornamental lettering and all kinds of creative embroidery.





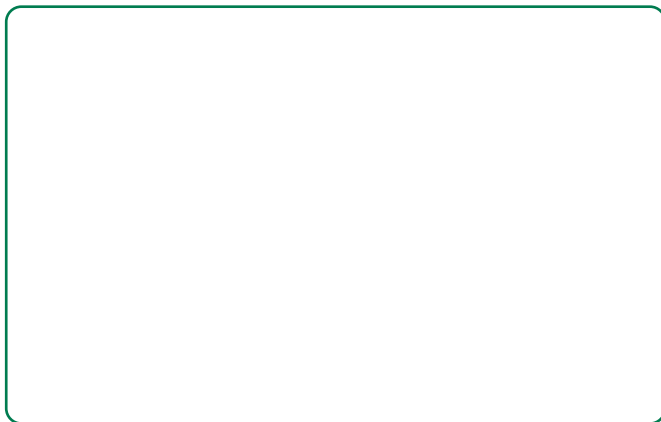
The professional choice for embroiderers and manufacturers

- ⦿ Uncomplicated and high-quality execution of industrial embroidery in premium quality
- ⦿ Optimised for maximum efficiency and productivity on single and multi-head machines
- ⦿ Special thread construction to prevent looping for fewer gaps
- ⦿ Easy on textiles and needles and can also be used for filigree motifs without pulling
- ⦿ Colour consistency across dye lots, for all standard and special colours
- ⦿ More heat resistant than polyester threads
- ⦿ All-rounder thread, very easy to embroider on any popular fabric
- ⦿ More volume than man-made fibres of the same weight for prominent embroidery designs
- ⦿ High colourfastness (fastness to washing, rubbing, perspiration)



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